



## BELCO ALS SERIES ALS-Series Automatic L-Bar Sealers

Belco's comprehensive line of Automatic L-Sealers are built to the same exacting standards as our famous line of Semi-Automatic L-Bar Sealers and Shrink Tunnels.

They are designed to offer dependable performance and high productivity and come in three sealing sizes to meet your packaging requirements.



**Belco's ALS Automatic Sealers come standard with:**

- Hot knife seal system
- Product staging
- Preheat for bottom seal pads
- Film miser
- Film lifter
- Air assist film inverting head
- Horizontal and vertical eyes
- Exit conveyor transfer rollers
- Pin hole perforators

Within the three machine sealing sizes, the following standard options are available to better handle your particular product range.

### **C Model ALS**

The "C" signifies Closing Conveyor. In operation, the take-away conveyor bridges the seal gap and allows for small product transfer from the infeed conveyor into the sealing area. Instead of a 4" minimum length, the C model ALS can now package down to a 2" minimum length product.

### **A Model ALS**

The "A" signifies a machine with an extended seal jaw opening to handle taller package heights. Included is Center Sealing which allows you to adjust the seal midway up the package height.

## AC Model ALS

Both the closing conveyor feature and increased height with center sealing feature are built into this machine for the ultimate in packaging versatility.

### Standard Options:

- Variable speed conveyor (factory installation)
- Variable speed conveyor with soft start (factory installation)
- Fixed conveyor speed change (52 fpm or 92 fpm)
- FDA approved infeed and exit conveyor belts
- Wide band seal system for polyethylene
- PVC seal knife system
- Pneumatic hole punch for air evacuation
- Dual pneumatic hole punch for air evacuation
- Belted infeed conveyors integrated into ALS sealers
- Flighted infeed conveyors integrated into ALS sealers
- Product stop separator
- Print registration
- Light curtain sensor system
- Seal opening adjustment
- Full auto operation
- Small bag system for low profile packages
- Easy open perforator
- Custom color
- Reverse flow operation
- Spare parts kit

### BELCO ALS SERIES:

Click on Model Number for Standard Features

	<a href="#">ALS 2218</a>	<a href="#">ALS 2218 C</a>	<a href="#">ALS 2218 A</a>	<a href="#">ALS 2218 AC</a>
Seal Jaw	5" opening	5" opening	9" opening	9" opening
Sealing Size	22.4" L x 17.7" W	22.4"L x 17.7"W	22.4"L x 17.7"W	22.4" L x 17.7"W
Belt Speed	75 fpm	75 fpm	75 fpm	75 fpm
Electrical	220v 1 ph 6A	220v 1 ph 6A	220v 1 ph 6A	220v 1 ph 6A
Features	Standard	Closing Conveyor	Center Sealing	Center Sealing / Closing Conveyor

Click on Model Number for Standard Features

	<a href="#">ALS 2822</a>	<a href="#">ALS 3022 A</a>	<a href="#">ALS 3022 AC</a>
Seal Jaw	5" opening	9-1/2" opening	8-1/2" opening
Sealing Size	28"L x 21.6"W	30"L x 22.4"W	30"L x 22.4"W
Belt Speed	75 fpm	75 fpm	75 fpm
Electrical	220v 1 ph 8A	220v 1 ph 8A	220v 1 ph 8A
Features	Standard	Center Sealing	Center Sealing / Closing Conveyor

Click on Model Number for Standard Features

	<a href="#">ALS 4132</a>	<a href="#">ALS 4332 A</a>	<a href="#">ALS 4332 AC</a>
Seal Jaw	5" opening	9-1/4" opening	8-1/4" opening
Sealing Size	41"L x 31.8"W	43.3"L x 31.8"W	43.3"L x 31.8"W
Belt Speed	75 fpm	75 fpm	75 fpm
Electrical	220v 1 ph 10A	220v 1 ph 10A	220v 1 ph 10A
Features	Standard	Center Sealing	Center Sealing / Closing Conveyor